



120VAC input (optional to use 24VDC input at J2 pin 2 instead)

40:1 divided voltage of Electrode to Work (Raw Voltage measurement)
When NCE gets a dry-contact closure to 24VCOM, D2 comes ON
Gives contact to 24VCOM when Shield touches Work on J3 and D2 & D6 Led's are ON

D2-Shield Relay

D6- Ohmic Contact